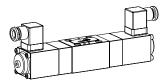


# Solenoid operated poppet valve detented

#### Flange construction

- ♦ 3/2-way
- ◆ 0<sub>max</sub> = 40 l/min
- ◆ p<sub>max</sub> = 350 bar

NG6	
SO 4401-03	



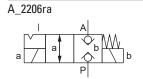
#### **DESCRIPTION**

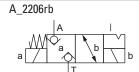
Direct operated 2/2- and 3/2-way solenoid poppet valve in flange construction. By means of the pressure tight switching solenoid, the poppet valve spool is opened or closed acting against the spring and is held in the switching position by the form-closed detent. Due to the poppet spool construction with pressure compensation on both sides, the flow through the valve is possible in both directions. The metallically sealing seat closes the valve virtually leak free.

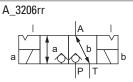
#### **APPLICATION**

Poppet valves are used where tight closing functions of the valve are essential like leakage-free load holding, clamping or gripping.

#### **SYMBOL**







#### **TYPE CODE**

1.11-2146



#### **GENERAL SPECIFICATIONS**

Designation	2/2-, 3/2-way poppet valve
Construction	Direct operated
Mounting	Flange construction
Nominal size	NG6 according to ISO 4401-03
Actuation	Switching solenoid
Ambient temperature	-25+70 °C
Weight	3,0 kg (2206) 3,5 kg (3206)
MTTFd	150 years

## **HYDRAULIC SPECIFICATIONS**

Working pressure	Medium: $p_{max} = 160 \text{ bar}$ Super: $p_{max} = 350 \text{ bar}$
Maximum volume flow	Q <sub>max</sub> = 40 l/min, see characteristic
Volume flow direction	Any (see characteristic)
Leakage oil	Poppet type, max. 0,05 ml / min (approx. 1 drop / min) at 30 cSt
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm <sup>2</sup> /s320 mm <sup>2</sup> /s
Temperature range fluid	-25+70 °C (NBR) -20+70 °C (FKM) -40+70 °C (NBR 872)
Contamination efficiency	Class 20 / 18 / 14
Filtration	Required filtration grade $\& 1016 \ge 75$ , see data sheet 1.0-50

## **ELECTRICAL SPECIFICATIONS**

Protection class	IP65
Relative duty factor	100 % DF
Switching frequency	7'500 / h
Service life time	10 <sup>7</sup> (number of switching cycles, theoretically)
Voltage tolerance	± 10 % with regard to nominal voltage
Standard nominal voltage	12 VDC, 24VDC, 115 VAC, 230 VAC AC = 50 to 60 Hz, rectifier integrated in the connector socket

## **ACTUATION**

Actuation	Switching solenoid, wet pin push type, pressure tight
Execution	Medium: SIN45V (Data sheet 1.1-120) Super: SIS45V (Data sheet 1.1-125)
Connection	Connector socket EN 175301 – 803

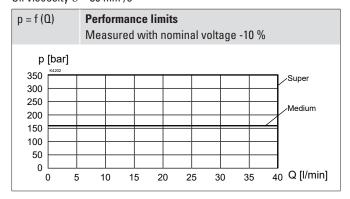
## Note!

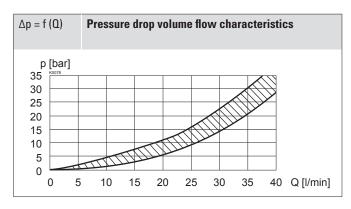


Other electrical specifications see data sheet 1.1-120 (Medium) and 1.1-125 (Super)

#### PERFORMANCE SPECIFICATIONS

Oil viscosity  $v = 30 \text{ mm}^2/\text{s}$ 





Attention!

Long periods of non-actuation can reduce the switching performance



## **VALVES INSTALLED**

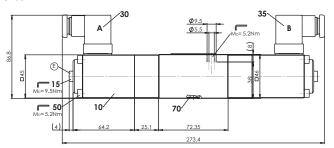
The central functioning element is the poppet valve cartridge listed below

Article	Description	Data sheet no.
2206	Solenoid poppet valve cartridge normally closed NG6	1.11-2030

2206ra

## **DIMENSIONS**

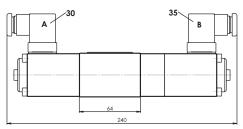


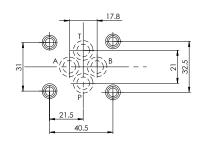


E = Air bleed screw

# **HYDRAULIC CONNECTION**







## **PARTS LIST**

Position	Article	Description
10	260.6 260.7	Solenoid SIN45V Solenoid SIS45V
15	239.2033	Screw plug HB0 (incl. seal)
30	219.2001	Electric plug A (grey)
35	219.2002	Electric plug B (black)
50	246.2190	Socket head screw M5 x 90 DIN 912
70	160.2093 160.7092 160.6092	O-ring ID 9,25 x 1,78 (NBR) "-25 °C to" O-ring ID 9,25 x 1,78 (NBR) "-40 °C to" O-ring ID 9,25 x 1,78 (FKM)

## **ACCESSORIES**

Fixing screws	Data sheet 1.0-60
Threaded subplates	Data sheet 2.9-30
Multi-station subplates	Data sheet 2.9-60
Module type manifold blocks	Data sheet 2.9-100
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50
Relative duty factor	Data sheet 1.1-430

## **MANUAL OVERRIDE**

Screw plug (HB0), no actuation possible Optionally: HB6 or HN(K)

→ See data sheet 1.1-311

## **SEALING MATERIAL**

NBR or FKM (Viton) as standard, choice in the type code



## **STANDARDS**

Mounting interface	ISO 4401-03
Solenoids	DIN VDE 0580
Connection execution D	EN 175301 – 803
Protection class	EN 60 529
Contamination efficiency	ISO 4406

#### **SURFACE TREATMENT**

- ◆ The valve body is painted with a two component paint
- ◆ The solenoid and the flange are zinc-nickel coated
- ◆ The socket head screws are zinc coated

## **COMMISSIONING**

Attention!

When commissioning, the valve must be vented under pressure (max. two rotations of screw E).

#### **INSTALLATION NOTES**

Mounting type	Flange mounting 4 fixing holes for socket head screws M5 x 45
Mounting position	Any, preferably horizontal
Tightening torque	Fixing screws $M_D = 5.2 \text{ Nm}$ (screw quality 8.8, zinc coated)



The length of the fixing screw depends on the base material of the connection element.